

MICRO 8 Welding Control

Programmable Welding Control

The programmable welding control Micro 8 allows the control of time functions and welding parameters in electric-resistance welding machines. It has been created to control any type of resistance machine with manual or automatic conditions.

Suitable For :

- Spot
- Projection
- Butt
- Seam



Cassette Version

MICRO 8 welding control is available as a timer alone, or in a cassette version with firing card and thyristor for up to 30kVa machines, or can be supplied and fitted to customers machines mounted in a cabinet.

Options on Front Panel

- Option for two programme pedals
- Selection of unique or repeated cycle
- Selection for welding yes or no
- Function to select program
- Increase or Decrease of parameters
- Program memory
- Number program indicator
- Parameter or Error codes
- Foot pedal or two hand start selection

Programmable Parameters

- Selection of 16 Welding Programs
- Welding Power 00-99 Steps
- Squeeze Time 00-99 Cycles
- Weld Time 00-99 Cycles
- Cold Time 00-99 Cycles
- Hold Time 00-99 Cycles
- Pulses 00-99 Cycles
- Repeat Mode

Technical Specifications

Supply Voltage	400V 50hz
Solenoid Valve	24v Dc
Dimensions	264L x 120H x 200D