

# PPN 28 - 53 Linear Action Spot Projection Welder



## PPN 28 - 63 Are Equipped With:

- Lower round arm with adjustable height and lateral adjustment.
- Electrodeholders with electrodes for spot welding and ability to easily fit barholders for projection welding.
- Lower arm holder can be adjusted for use with larger arm gap.
- Spot welding.
- Projection welding with bars for mesh.

## Upon Request Also Available With:

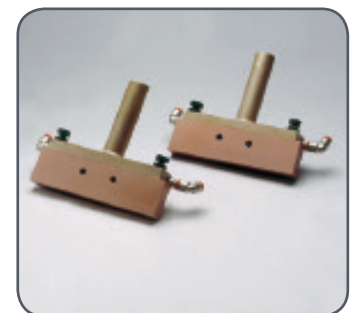
- Different length arms (Optional)
- Lower arms with pressed-in electrode (for welding pipes or similar) and longer electrodeholder on the upper arm (Optional)
- Special version with platens only for projection welding (PPN 53)



Control WS 708



Set of pipes with electrodes



Set of barholders with bars

## Technical Specifications

		PPN 28	PPN 63
Single Phase Input	V 50/60 Hz	400	400
Rated Power @ 50%	kVA	25	50
Max. Welding Power	kVA	69	113
Installed Power	kVA	20	38
Fuse ( Delayed Action )	A	63	100
Open Circuit Voltage	V	4.5	5.9
Secondary Short Circuit Current	kA	19	24
Max. Welding Current	kA	15.2	19
Work Stroke	mm	60	65
Electrode Force Max ( 6 Bar )	daN	230	470
Water Consumption	l/min	6	7
Dimensions	Depth mm	1005	1070
	Width mm	410	430
	Height mm	1425	1520
Weight	kg	200	335