

PPN 28 - 53 Linear Action Spot Projection Welder



PPN 28 - 63 Are Equipped With:

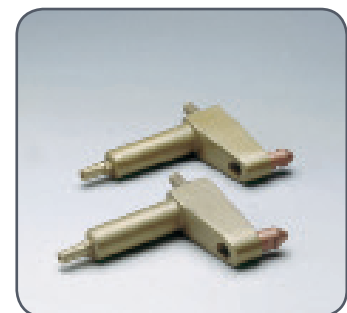
- Lower round arm with adjustable height and lateral adjustment.
- Electrodeholders with electrodes for spot welding and ability to easily fit barholders for projection welding.
- Lower arm holder can be adjusted for use with larger arm gap.
- Spot welding.
- Projection welding with bars for mesh.

Upon Request Also Available With:

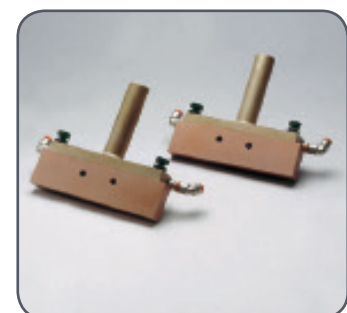
- Different length arms (Optional)
- Lower arms with pressed-in electrode (for welding pipes or similar) and longer electrodeholder on the upper arm (Optional)
- Special version with platens only for projection welding (PPN 53)



Control WS 708



Set of pipes with electrodes



Set of barholders with bars

Technical Specifications

		PPN 28	PPN 63
Single Phase Input	V 50/60 Hz	400	400
Rated Power @ 50%	kVA	25	50
Max. Welding Power	kVA	69	113
Installed Power	kVA	20	38
Fuse (Delayed Action)	A	63	100
Open Circuit Voltage	V	4.5	5.9
Secondary Short Circuit Current	kA	19	24
Max. Welding Current	kA	15.2	19
Work Stroke	mm	60	65
Electrode Force Max (6 Bar)	daN	230	470
Water Consumption	l/min	6	7
Dimensions	Depth mm	1005	1070
	Width mm	410	430
	Height mm	1425	1520
Weight	kg	200	335

