

Projection Welding Pedestal Machine Type III

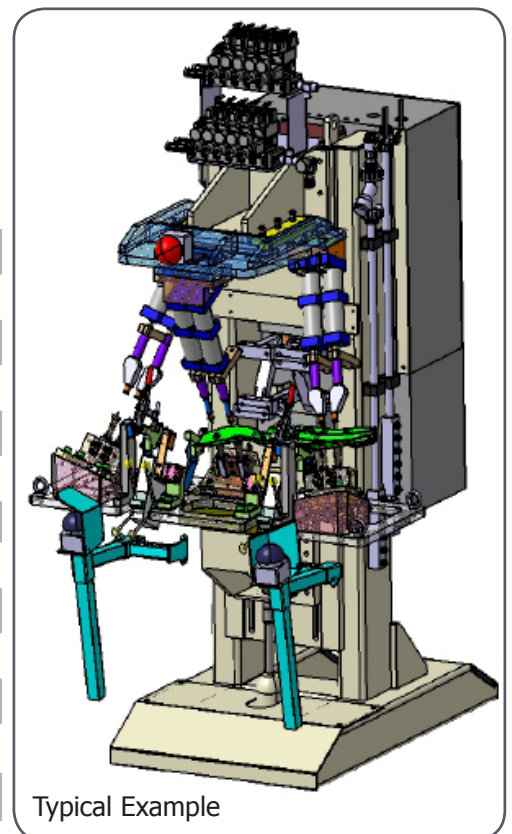


Compatible with Serra HMI

- Up to two transformers incorporated.
- AC or MF power sources.
- Choice of welding timer.
- Operator panel integrated on the side mounted electric cabinet. Includes the programming unit and display.
- Palm buttons and/or foot switch.
- Adjustable knee height.
- Multiple weld heads.

Technical Specifications

Power @ 50% DC	kVA	1 x 100	1 x 125
DIN throat depth to platform center	mm	250	250
Secondary voltage in vacuum	V	10	11
Maximum secondary current in Short C.	kA	24	28
Maximum primary current at 50% D.C	A	250	312
Max. wavering allowable in main supply	%	+ / - 10%	+ / - 10%
Nominal air pressure	bar	10	10
Nominal water pressure	bar	4	4
Water cooling flow	mn	17 l / mn	17 l / mn
Power supply cable section length < 15 m.	mm ²	90	90
Distance between platforms (max / min)	mm	800	600
Dimensions H x W x L	mm	1960 x 740 x 1190	1960 x 740 x 1190
Weight	kg	820	860



Typical Example